



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

March 2
RB412WA-CR&O-3-62-2A-1-

2-2A

Job Sheet 170064



Part No: RB412WA-CR&O-3-62-2A-1-2-2A Job Qty: 4 ea

Part Name: Tube



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 1/9/18

Job Tracking No:

Due Date: 1/19/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG RB412WA-CR&O-3-62-2A-1-2-2 Rev B IPP Rev A 18.01.08 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	4 Ea	1/18/18	1/18/18	0.00	0.00	Start Up Machining-2		J.C.-L.
110	Lathe Conv	4 pcs	1/18/18	1/18/18	0.00	2.00	Lathe Conv-1		J.C.-L.
115	Mill Conv	4 pcs	1/19/18	1/19/18	0.00	2.00	Mill Conv 2		J.C.-L.
120	QC	4 pcs	1/19/18	1/19/18	0.00	0.00	QC2 Machining-4		J.C.-L. 18-02-21
130	QC	4 pcs	1/19/18	1/19/18	0.00	0.00	QC8 Machining-4		L.G. 18-02-26
140	Packaging	4 pcs	1/19/18	1/19/18	0.00	0.00	Packaging3-1		DAG
150	QC21-SA	4 Ea	1/19/18	1/19/18	0.00	0.00	QC21		21

Part Op 110 - 1-Machine and tap as per DWG. DWG REV: _____ 2-Deburr
Descriptions: 115 - Drill hole as per DWG.

9-80 FEB 27 2018

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	89955K998	3	6	0	0

Part Specifications

Specifications could not be found.

Plex 1/9/18 7:11 AM Dart.lajeunesse.marie



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Hawkesbury, ON K6A 1K7
CANADA
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Email: sales@dartaero.com
www.dartaerospace.com

Container No: S043997



Part: RB412WA-CR&O-3-62-2A-1-2-2A

Job No: 170064

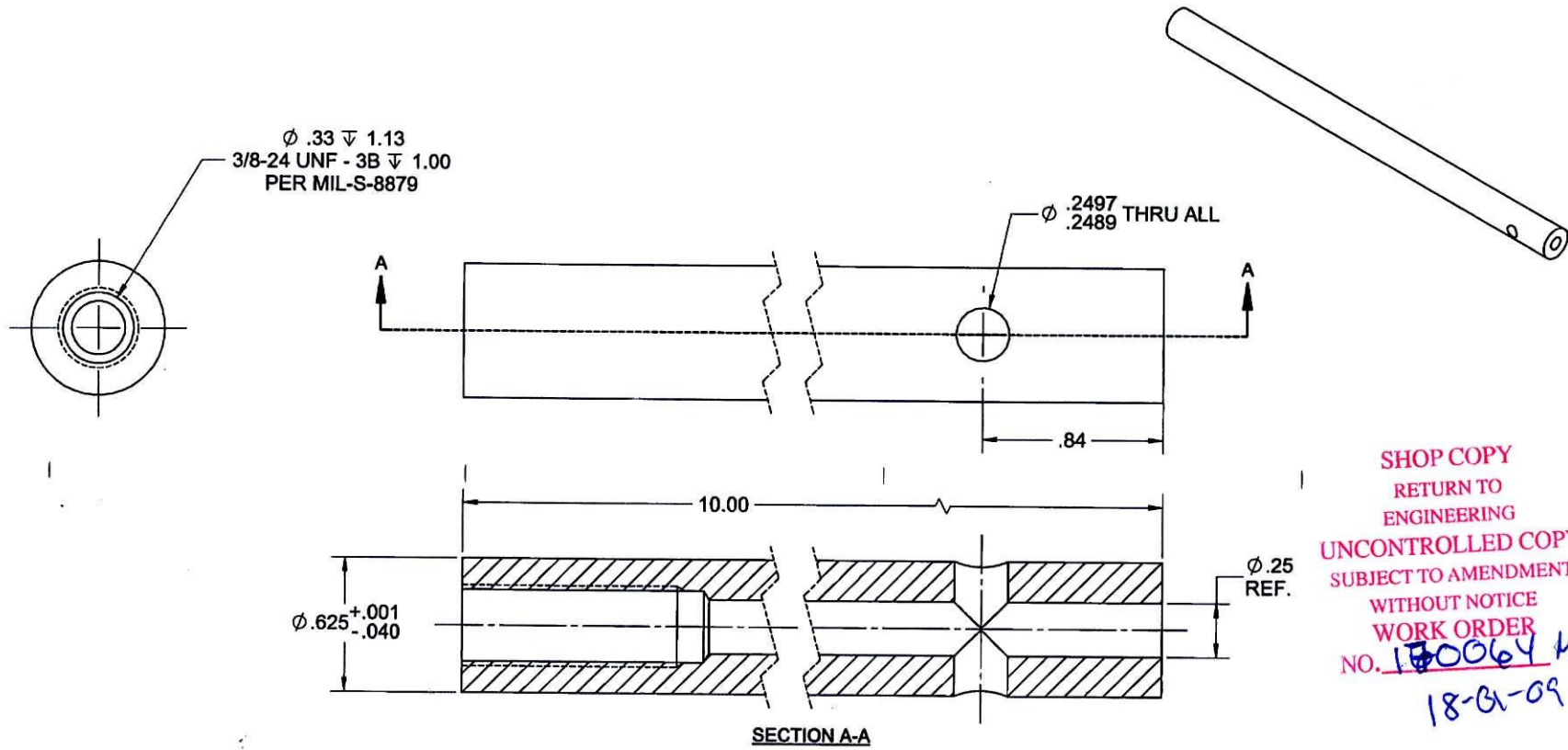
Serial No/Batch: S043997

Revision: RB412WA-CR&O-3-62-2A-1-2

Inspector:

Date: 02/21/18

8 7 6 5 4 3 2 1



SHOP COPY
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 SUBJECT TO AMENDMENT
 WITHOUT NOTICE
 WORK ORDER
 NO. 180064 M15
 18-01-09

RB412WA-CR&O-3-62-2A-1-2A TUBE

- NOTES:
- 1) MATERIAL: McMaster#89955K998
 - 2) HEAT TREAT: N/A
 - 3) FINISH: N/A
 - 4) SPEC: N/A
 - 5) BREAK ALL SHARP EDGES .015 x 45° OR .015R
 - 6) IDENTIFICATION: N/A

DART AEROSPACE			
TITLE TUBE			
Dwg No. RB412WA-CR&O-3-62-2A-1-2A		REV B	
DESIGN BY: VM 11/27/2017	CHECKED BY: VM 11/27/2017	APPROVED BY: DD 11/30/2017	DATE: 11/27/2017
SCALE: NTS		WEIGHT: N/A	
SHEET 2 OF 2			
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8 7 6 5 4 3 2 1

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐																																																																													
Date :	Step #:	QTY Effective :		MRB (QSI042) Approval																																																																											
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			Completed By																																																																												
			Lead hand / Supervisor Approval Verification																																																																												
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